

2K COMPLIANT MIXED COLOUR PAINT

Product description: Ready mixed 2K Colours

Technical Characteristics:
Excellent durability, gloss and durability
Shelf life: 24 months unopened container

Pre- Treatment:
Must be applied on a thoroughly degreased substrate

	Mixing Ratio	Colour 2 Base 100 (vol) Dependant on colour MB Harder 50 (vol) 50g Up to 10% 2K Thinners if required Stir well immediately before use
	Spray Viscosity Pot Life:	28 - 32 seconds BSB cup 4 @ 20°C (mixed) 2 Hours
	Spray guns	HVLP Gravity Feed: 1.3-1.6mm 0.7 bar Gravity spray gun: 1.4/1.6mm 3-3.5 bar
	Application	1 thin coat, 1 full coat. Flash off between coats 5 minutes. Film build 50 - 60 microns
	Drying	Some colours may require a third coat Curing 15 - 20 minutes @ 60°C - 80°C Touch dry 120 minutes @ 20°C
	Drying	Hard dry 24 hours
	Information	For professional use only. Always consult the MB Coatings Health and Safety data sheets. Always read the risks and precautions stated on the product label.

The information contained in these pages is not intended to be exhaustive, and all persons using the product without first obtaining confirmation for MB Coatings Ltd as to the suitability of the product for the intended use, does so at their own risk. Whilst every effort is made to ensure the information given about the product (whether in this sheet or otherwise) is correct, we have no control over the quality or condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree to do so, we do not accept any liability arising out of use of the product. All information contained in this sheet is liable to modification from time to time, and we reserve the right to change the product in accordance with our policy of continuous product development. All Activators have a 12 month shelf life.

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