

## 2K 5:1 ULTRA HI-BUILD PRIMER

Product description: Very high solid, excellent filling capacity, quick drying and easy to sand.

2004/42/IIB(d)(540)(500) The EU limit for this product (category IIB(d) in ready for use form is max 540 grams of VOC per litre. The VOC content of this product is 500 g/l

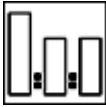




### Technical Characteristics:

Easy application, excellent chemical resistance, anti corrosive, easy smooth flattening action

Colour: Light Grey . **Up to 5 times more build than conventional Primer**

### Pre- Treatment:

Ultra Hi-Build Primer must be applied on to prepared metal work

 <p>Mixing Ratio</p>	<p>Primer 5:1 100 (vol) 160 g            Hardener 20 (vol) 20 g            2K Thinner 20 (vol) 20 g            Stir well immediately before use</p>
 <p>Spray Viscosity</p>	<p>25 - 30 Seconds DIN4 @ 20°C</p>
 <p>Spray guns</p>	<p>HVLP Gravity feed: 1.8mm, 3 bar            Gravity spray gun: 1.8mm 3 bar</p>
 <p>Application</p>	<p>2 - 3 Coats, 1 full Dry Film build 120 -180 microns</p>
 <p>Drying</p>	<p>Bake @ 60°C for 20 - 30 minutes. Air Dry 3 hours before wet flattening @ 20°C. Air Dry 8/12 hours before dry flattening @ 20°C.  <b>With Rakete Activator: 60°C @ 10 - 15 minutes or Air Dry 1½ hours.</b></p>
 <p>Information</p>	<p>For professional use only. Always consult the MB Coatings Health and Safety data sheets. Always read the risks and precautions stated on the product label.</p>

The information contained in these pages is not intended to be exhaustive, and all persons using the product without first obtaining confirmation for MB Coatings as to the suitability of the product for the intended use, does so at their own risk. Whilst every effort is made to ensure the information given about the product (whether in this sheet or otherwise) is correct, we have no control over the quality or condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree to do so, we do not accept any liability arising out of use of the product. All information contained in this sheet is liable to modification from time to time, and we reserve the right to change the product in accordance with our policy of continuous product development. All Activators have 6 months shelf life.

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