

55 COMPLIANT WASSEKLAR CLEAR


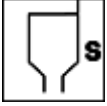




2:1 SYSTEM

Product description: High gloss retention even when air-dried, excellent durability, resistance to yellowing. Wasseklar can be applied on a solvent or waterborne base coat.

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Technical Characteristics: 55 has been developed in conjunction with the activator to ensure the solids of the activator and the clear perfectly cross-link giving a high gloss, tough lasting finish.
Colour: Water Clear PreTreatment: Must be applied on a thoroughly degreased substrate

2004/42/11B(e)(840)(550)The EU limit for this product - category 11B(e) in ready to use form is max 840 grams of VOC per litre. VOC content of this product is 550 g/l

 Mixing Ratio	Compliant Wasseklar 55 100 (vol) 100 g HS Activator 50 (vol) 50 g You can use up to 5% Thinners
 Spray Viscosity Pot Life:	18-22 seconds BSB cup @ 20°C 2 – 3 hours @ 20°C (depending on which activator)
 Spray guns	HVLP Gravity feed: 1.2 - 1.4 mm 2 bar
 Application	High Gloss Finish: ¾ or 1 full coat leave 5-10 minutes, 1 full coat (times can vary on application) Total film build 40-50 microns Winter: 1 ¾ coat 5 minute flash off 1 full coat
 Drying	Standard activator: 40 mins bake @ 60°C – no air dry <u>Fast activator: 30 mins bake @ 60°C – air dry overnight</u> Rapid activator: 20 mins bake @ 60°C -air dry overnight <u>10 minutes @ 60°C if using Rakete/Express activator</u>
 Information	For professional use only. Always consult the MB Coatings Health and Safety data sheets. Always read the risks and precautions stated on the product label.

The information contained in these pages is not intended to be exhaustive, and all persons using the product without first obtaining confirmation from MB Coatings Ltd as to the suitability of the product for the intended use, does so at their own risk. Whilst every effort is made to ensure the information given about the product (whether in this sheet or otherwise) is correct, we have no control over the quality or condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree to do so, we do not accept any liability arising out of use of the product. All information contained in this sheet is liable to modification from time to time, and we reserve the right to change the product in accordance with our policy of continuous product development. All Activators have 12 month shelf life.

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