







320 PRIMER KIT (5:1)

<p>Product Description: 2K acrylic High Build Primer for vehicle repairs. VOC content for the mixture is 534 g/l The VOC is below 540g/l. Therefore this product meets EU directive (2004/42/EC) which sets the VOC value for this product category (c), as 534g/l</p>	
<p>Can be used over bare steel and aluminium, zinc coated, Galvanized steel, polyester laminates (GFK/GRP), 2K polyester putty, polyester spraying filler, wash primers, 2K acryl or epoxy fillers. Good filling properties, quick hardening, easy to mix and apply. Sandpaper recommendations – by hand (dry) P280-P320. Wet – P600-P800 By machine – (dry) P320-P500. Wet – P600-P1000</p>	
<p>Pre- Treatment: Must be applied on a thoroughly degreased substrate. Colour – grey. Also available in black, white and beige.</p>	
 <p>Mixing Ratio</p>	<p>320 Primer: 5 parts 320 hardener: 1 part Use 25- 30% Thinners</p>
 <p>Spray Viscosity</p>	<p>30 - 50 seconds BSB cup @ 20°C</p>
<p>Pot Life</p>	<p>Approx 40 minutes @ 20°C</p>
 <p>Spray guns</p>	<p>Gravity: 1.6 – 1.8 mm Pressure according to gun manufacturers recommendations. 2 – 3 coats</p>
 <p>Application</p>	<p>Evaporation time between coats – approx 5 - 10 minutes. Before baking – approx 15 minutes.</p>
 <p>Drying</p>	<p>Specific dryness at 20°C: after 3 hours Specific dryness at 60°C: after 30 minutes Temperature below 20°C significantly increases hardening times. Infra red – 1.8gun – 1st coat lamp for 1 minute, 2nd coat lamp for 1 minute, 3rd coat lamp for 5 minutes With SMART hardener, drying times are approx. half the normal drying times.</p>
 <p>Information</p>	<p>For professional use only. Always consult the MB Coatings Health and Safety data sheets. Always read the risks and precautions stated on the product label.</p>

The information contained in these pages is not intended to be exhaustive, and all persons using the product without first obtaining confirmation for MB Coatings as to the suitability of the product for the intended use, does so at their own risk. Whilst every effort is made to ensure the information given about the product (whether in this sheet or otherwise) is correct, we have no control over the quality or condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree to do so, we do not accept any liability arising out of use of the product. All information contained in this sheet is liable to modification from time to time, and we reserve the right to change the product in accordance with our policy of continuous product development. All Activators have 6 month shelf life.

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