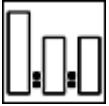






# 330 WET ON WET / HI BUILD PRIMER KIT

(3:1)

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|---|---|
| <p>Product Description: 2K acrylic High Build Primer for vehicle repairs.<br/>         VOC content for the mixture is 534 g/l<br/>         The VOC is below 540g/l. Therefore this product meets EU directive (2004/42/EC) which sets the VOC value for this product category (c), as 540g/l</p>  |   |
| <p>Can be used over bare steel and aluminium, polyester laminates (GFK/GRP), 2K polyester putty, polyester spraying filler, wash primers, 2K acryl or epoxy fillers.<br/>         Good filling properties, quick hardening, easy to mix and apply.<br/>         Sandpaper recommendations – by hand (wet or dry) P280-P320. (GRP P400)<br/>         By machine – (dry) P320-P500.</p> |   |
| <p>Pre- Treatment:<br/>         Must be applied on a thoroughly degreased substrate. Colour – grey.</p>   |   |
|  <p>Mixing Ratio</p>   | <p>330 Primer: 3 parts<br/>         330 Primer hardener: 1 part<br/>         Add 5% thinners (for filling primer), or 15% (for grounding primer).</p>   |
|  <p>Spray guns</p>  | <p>Gravity: 1.4 – 1.8, 2 bar for Hi Build<br/>         1.3 – 1.4, 2 bar for Wet on Wet</p>  |
|  <p>Application</p>  | <p><b>For Hi Build : 1 coat, flash off 5 minutes followed by 1 full coat. Flash off 5 minutes before baking.</b></p>  |
|  <p>Drying</p>   | <p><b>For Wet on Wet: 1 coat, flash off 5 minutes. Substrates to be thoroughly cleaned.</b></p> <p>Bake 60°C for 25 minutes.<br/>         Infra-red lamp, approx. 8 minutes. Allow to cool down before sanding.</p> |
|  <p>Information</p>  | <p>For professional use only. Always consult the Health and Safety data sheets. Always read the risks and precautions stated on the product label.</p>  |

The information contained in these pages is not intended to be exhaustive, and all persons using the product without first obtaining confirmation as to the suitability of the product for the intended use, does so at their own risk. Whilst every effort is made to ensure the information given about the product (whether in this sheet or otherwise) is correct, we have no control over the quality or condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree to do so, we do not accept any liability arising out of use of the product. All information contained in this sheet is liable to modification from time to time, and we reserve the right to change the product in accordance with our policy of continuous product development. **The primer and hardener have a 6 month shelf life.**

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