
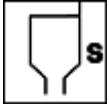






250 COMPLIANT CLEAR KIT (2:1)

Product Description: 2K Acrylic Clear Coat, very high gloss. Quick drying time with excellent appearance.
2004/42/IIB(e)(840)(540) the EU limit for this product (category IIB(e)) in ready for use form is max 840 grams of VOC per litre. The VOC content of this product is 540 g/l

Colour: Colourless
HS 2:1 Acrylic Clear Coat with short hardening time with high gloss.

Pre- Treatment:
Must be applied on a thoroughly degreased substrate

 <p>Mixing Ratio</p>  <p>Spray Viscosity</p> <p>Pot Life</p>  <p>Spray guns</p>  <p>Application</p>  <p>Drying</p>	<p><u>FOR THE EXPRESS DRYING SYSTEM</u> <u>SMALL PANEL</u></p> <p>250 Clear 2 parts by volume 250 Activator 1 part by volume 10% 2K Thinners or 10% Express Reducer</p> <p>15 - 16 seconds @ 20°C</p> <p>Approx 45 minutes @ 20°C</p> <p>Gravity feed: 1.6 - 1.9mm. Pressure according to manufacturer's recommendation.</p> <p>2 full coats, leave 5 – 7 minutes between coats. Leave 0 – 5 minutes before baking.</p> <p>2 Hours @ 20°C – Tack Free (Express Reducer) 20-25 mins @ 60°C 8-10 mins @ 60°C (Express Reducer) IR SW 5-10 Mins (Express Reducer)</p>
 <p>Information</p>	<p>For professional use only. Always consult the MB Coatings Health and Safety data sheets. Always read the risks and precautions stated on the product label.</p>

The information contained in these pages is not intended to be exhaustive, and all persons using the product without first obtaining confirmation for MB Coatings as to the suitability of the product for the intended use, does so at their own risk. Whilst every effort is made to ensure the information given about the product (whether in this sheet or otherwise) is correct, we have no control over the quality or condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree to do so, we do not accept any liability arising out of use of the product. All information contained in this sheet is liable to modification from time to time, and we reserve the right to change the product in accordance with our policy of continuous product development. All Activators have 6 month shelf life.

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