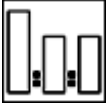





# Superior Filler

<p>Product Description: 2K polyester filler and hardener for professional use for vehicle body repairs. VOC content for the mixture is 100 g/l in ready to use form. The VOC is 100g/l. Therefore this product meets EU directive (2004/42/IIB(b) which sets the VOC value for this product category (IIB(b)), as 250g/l</p>	
<p>Can be used over mild steel and aluminium after flattening and degreasing. Also sanded glass fibre (GRP including SMC), and existing coatings in good condition. <b>Do not apply filler directly on the reactive primers, 1K acrylic and nitrocellulose products.</b>          Good adhesion, fast cure and sanding. Deep fill where required.          Bare metal – abrade with P80 grit paper. For good original painted surfaces, use P180. Remove all rust.</p>	
<p>Pre- Treatment: Must be applied on a thoroughly degreased substrate. Colour: Grey          Low density, creamy texture, exceptional sanding properties, easy to mix and apply.</p>	
 <p>Mixing Ratio</p>	<p>Mix ratio between 2 – 3% depending on temperature. Only mix the amount that can be used within 5 minutes. Stir well to achieve a homogenous paste. Take care not to add air or to use too much hardener.</p>
<p>Pot Life</p>	<p>5 - 6 minutes @ 20°C</p>
 <p>Application</p>	<p>The Superior Filler can be applied in several thin coats. Allow to dry between coats. Sand each coat before putting on the next coat.</p>
 <p>Hardening</p>	<p>Air dry: gel time is about 5 – 6 minutes @ 20°C and can be sanded after about 20 minutes @ 20°C.          Infre-red: about 10 – 12 minutes at the right distance.</p>
<p>!</p> <p>Other information</p>	<p>After the initial cure, sand with P80 followed by progressively finer paper. Or another layer can be applied. Once finished, the area can be over painted with proprietary paint systems provided the appropriate preparation has been carried out.</p>
<p>Storage</p>	<p>Rooms should be well ventilated. Wash tools straight after use. Use PPE during application. Protect eyes and air passages.          Store in sealed container, in dry cool place away from fire and heat sources and direct sunlight. Close container after application. Protect hardener from overheating.</p>
 <p>Information</p>	<p>For professional use only. Always consult the MB Coatings Health and Safety data sheets. Always read the risks and precautions stated on the product label.</p>

The information contained in these pages is not intended to be exhaustive, and all persons using the product without first obtaining confirmation for MB Coatings as to the suitability of the product for the intended use, does so at their own risk. Whilst every effort is made to ensure the information given about the product (whether in this sheet or otherwise) is correct, we have no control over the quality or condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree to do so, we do not accept any liability arising out of use of the product. All information contained in this sheet is liable to modification from time to time, and we reserve the right to change the product in accordance with our policy of continuous product development. Filler – 12 months shelf life from date of manufacture unopened – hardener, 12 months unopened.

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