

EXPRESS CLEARCOAT WITH EXPRESS ACTIVATOR **2:1 SYSTEM**

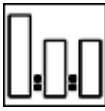




Product description: High gloss retention even when air-dried, excellent durability. The Express Clear Kit can be applied on a solvent or waterborne base coat.

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Technical Characteristics: developed in conjunction with the activator to ensure the solids of the activator and the clear perfectly cross-link giving a high gloss, tough lasting finish.

Colour: Water Clear PreTreatment: Must be applied on a thoroughly degreased substrate

2004/42/IIB(e)(840)(550)The EU limit for this product - category IIB(e) in ready to use form is max 840 grams of VOC per litre. VOC content of this product is 550 g/l

 <p>Mixing Ratio</p>	<p>Compliant Express Clear 100 (vol) Express Activator 50 (vol) You can use up to 5% Thinners if required</p>
 <p>Spray Viscosity</p>	<p>14 seconds din cup 4 @ 20°C 2 hours @ 20°C</p>
 <p>Pot Life: Spray guns</p>	<p>HVLP Gravity feed: 1.2 - 1.4 mm 2 bar</p>
 <p>Application</p>	<p>High Gloss Finish: ¾ coat leave approx. 5 minutes (flash off), then 1 full coat. Allow another 5 minutes flash off before baking.</p>
 <p>Drying</p>	<p style="text-align: center;">Maximum 3 panels Baking method: 10 minutes at 60°C. Cool then polish. Air- dry: Touch dry in 60 minutes at 20°C. Polish after 2 hours. Infra Red: 5 -7 minutes 1500w Infra red and polish when cold.</p>
	<p>For professional use only. Always consult the MB Coatings Health and Safety data sheets. Always read the risks and precautions stated on the product label.</p>

The information contained in these pages is not intended to be exhaustive, and all persons using the product without first obtaining confirmation from MB Coatings as to the suitability of the product for the intended use, does so at their own risk. Whilst every effort is made to ensure the information given about the product (whether in this sheet or otherwise) is correct, we have no control over the quality or condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree to do so, we do not accept any liability arising out of use of the product. All information contained in this sheet is liable to modification from time to time, and we reserve the right to change the product in accordance with our policy of continuous product development. All Activators have 6 month shelf life.

MB PRODUCTS (UK) LTD T/A MB COATINGS, UNIT 230 AMPRESS PARK, LYMINGTON, HANTS SO41 8JW

TEL: 01590 677 676, FAX: 01590 678 578

www.mbcoatings.co.uk