

# Also from MB Coatings

## RAKETE / EXPRESS ACTIVATOR

**Bodyshop magazine March 2011**

**“developed by MB Coatings and designed specifically to reduce the spiralling fuel costs associated with booth drying”**

**“reduces drying time at all temperatures”**

**“averaging half the usual bake time with no loss of gloss”**

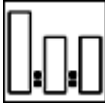




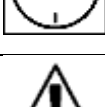
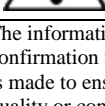
Product description: The hardener component for lightfast polyurethane coating systems. Capable of curing at extra fast speed. 2004/42/IIB(e)(570). The EU limit for this product (category IIB(e)) in ready for use form is max 840 grams of VOC per litre. The VOC content of this product is 570 g/l

Technical Characteristics: Rakete / Express Hardener is used primarily as the hardener component for lightfast two-pack polyurethane coatings with high resistance to chemicals and weathering, very good gloss retention and outstanding mechanical properties.

Use: With the Clear Coat for Air Drying or Oven Baking (10 Minutes - see below)

( Information available for use with other products )

**Bake or Air**

	Mixing Ratio	2:1 with Clears - (information available for use with other products).
	Spray Viscosity:	Viscosity approx 48 seconds ISO 3Cup @ 23°C
	Pot Life:	50 minutes at @ 20°C
	Spray guns	See MB Compliant Clear Coat Technical Data Sheet
	Application	See MB Compliant Clear Coat Technical Data Sheet
	Drying	Typical Drying time 1 hour at 20°C Hard - 6 hours @ 20°C <b>Hard -10 minutes @ 60°C or Air Dry in 2 hours or less at 20°C</b>
	Information	For professional use only. Always consult the MB Coatings Health and Safety data sheets. Always read the risks and precautions stated on the product label.

The information contained in these pages is not intended to be exhaustive, and all persons using the product without first obtaining confirmation from MB Coatings as to the suitability of the product for the intended use, does so at their own risk. Whilst every effort is made to ensure the information given about the product (whether in this sheet or otherwise) is correct, we have no control over the quality or condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree to do so, we do not accept any liability arising out of use of the product. All information contained in this sheet is liable to modification from time to time, and we reserve the right to change the product in accordance with our policy of continuous product development. All Activators have 6 month shelf life. **MB Products (UK) Ltd, t/a MB COATINGS, UNIT 230 AMPRESS PARK, LYMINGTON, HANTS SO41 8JW TEL: 01590 677676 FAX: 01590 677676**  
[www.mbcoatings.co.uk](http://www.mbcoatings.co.uk)