






1k Plastic Primer – Adhesion promoter

1 pack primer in ready for use form for vehicle repairs. It is specially designed for plastic parts as an adhesion promoter- use as an interlayer improving adhesiveness of coatings and paints to the plastic surface. Easy to use, short drying time with excellent adhesion to plastics.
 The product does **not** improve the adhesiveness to the surfaces made of polyethylene, PE.
 Transparent straw colour – semi gloss – density 0.90 kg/l

VOC for the product – 787 g/l. The share of VOC is below 850g/l therefore this product fulfils EU directive (2004/42/EC) that sets the VOC value for this product category (B/1) as 850g/l

Pre- Treatment: It is designed to be applied to surfaces of various types of plastics, especially polypropylene, PP, and its mixtures.
 The surface should be thoroughly degreased with detergent. Clean again with detergent, rinse with water and air dry.

	Spray Viscosity	10-12 seconds at 20°C. The product comes as ready for use.
	Spray guns	Gravity: 1.3 – 1.4 mm Pressure according to gun manufacturers recommendations.
	Application	1-2 coats
	Drying	Evaporation Time Between layers - approximately 5 minutes Before over coating – approximately 10 minutes DO NOT SAND 1K plastic primer can be directly over-coated with: 2 pack acryl fillers 2 pack acryl topcoats 1 pack basecoats 1 pack paints
	Information	For professional use only. Always consult the MB Coatings Health and Safety data sheets. Always read the risks and precautions stated on the product label.

The information contained in these pages is not intended to be exhaustive, and all persons using the product without first obtaining confirmation for MB Coatings as to the suitability of the product for the intended use, does so at their own risk. Whilst every effort is made to ensure the information given about the product (whether in this sheet or otherwise) is correct, we have no control over the quality or condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree to do so, we do not accept any liability arising out of use of the product. All information contained in this sheet is liable to modification from time to time, and we reserve the right to change the product in accordance with our policy of continuous product development. All Activators have 6 month shelf life.

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